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<b>89-365131/50</b> A32 <b>VOLS 24.05.89</b> VOLKSWAGENWERK AG *DE 3916-948-A 28.05.88-DE-818201 (+DE-916948) (07.12.89) B05d-03 B05d-07 B29c-71/02 Plastic moulding lacquering - by heating parison to maximum drying temp. before lacquer spraying and drying C89-161846	A(11-A2, 11-B5, 12-B7C, 12-T5)
<p>Plastic moulding with at least one protective layer e.g. for the prodn. of a lacquered fibre-reinforced component for the bodywork of a motor car is made from a parison which is dried in a hot air oven after every coating operation. Before the first protective layer is applied, the moulding is heated to a temp. equal to at least the highest expected drying temp.</p> <p><b>ADVANTAGE</b> Prevents optical defects in the shape of emerging impurities or air bubbles which would require fettling.</p> <p><b>EMBODIMENT</b> The parison is deflashed and heated to the priming temp. of 170° C. Any defects are removed before the moulding reaches the lacquering booth. After washing and drying at 50-60° C, the priming coat is applied and dried at 170° C.</p>	The next cover layer is dried at 130-140° C. (3pp39 PADwgNo0/1).

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